

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO29722 Receipt Dates from 9/23/2015 to 9/23/2015

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor-ID/Vendor Name VU-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720											
PO29722	2		M7075T6B7.000X2.0 f 00		9/23/2015	9/23/2015	18 0000	\$87.11	0.0000	0	\$1,568.00
USD	No		7075-T6 BAR 7,000" f X 2,000" (order in billets)		18.0000	DCUSER		\$1,568.00	0.0000	0	
			m133238								
	3		71401-45		9/23/2015	9/23/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES		1.0000	DCUSER		\$0.00	0.0000	0	
			m133238								
Total Received Quantity: 19.0000											
Total Qty to Inspect (PO U/M): 0.0000											
Total Reject Quantity: 0.0000											
Total Receipt Value: \$1,568.00											
Total Balance Due Quantity: 0.0000											



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

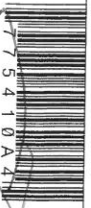
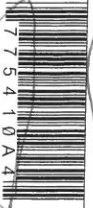
Page 1 of 2

Shipment No: 2733780

Ship From:		Sold To:	Ship To:	Deliver To:
TORONTO - CASTLE METALS 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
22-SEP-2015	ORIGIN	Prepaid	MANITOULIN	2733780-2

Shipment Details

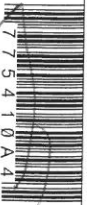
Final Destination Branch - TOR

Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty		
4049553	7	750616.MO	2.0000.P.L.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 7 IN (+ .0620/- .0000 IN (GRAIN TO RUN ALONG 13.375")) X 13.375 IN (+ .0620/- .0000 IN (GRAIN TO RUN ALONG 13.375")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	16.00 PCS	16.00 PCS		
Purchase Order No 29722							
Part Number		Ordered Qty					
29722		16.00 PCS					
Details							
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S SHIP TO CASTLE, MONTREAL (POINTE-CLAIRE) CUSTOMS BROKER: GEORGE H. YOUNG END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120176788				7			135.2973
120176788				7			135.2973



PACKING SLIP/ CERTIFICATE OF CONFORMANCE

120176788



2

38.6564

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived ~~unless made in writing~~ to A.M. Castie & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Date:

Name: _____

SEP 22 2015

2015-2016

SHIP TO:

A M CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number

4384897

CUSTOMER PO NUMBER: 326703		WORK PACKAGE:	CUSTOMER PART NUMBER: 750616		SHIP RUN/LOAD: 103277/11	GOV'T CONTRACT NUMBER:	
KAISER ORDER NO: 1190161	LINE ITEM: 1	SHIP DATE: 29-JUL-2015	ALLOY: 7075	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: KaiserSelect Plate	
WEIGHT SHIPPED: 7224 LB	QUANTITY: 5 PCS EST.	TRUCK B/L #: 2055200	GAUGE: 2.0000 IN (50.8000 MM)		DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)	

MHU 1891981: LOT 775410A4: 3 pieces;

MHU 1891982: LOT 775410A4: 2 pieces;

Certified Specifications

AMS 4045/RevK
ASTM B 209/Rev14
BSS 7055/RevB
DPS 4.713/RevAK
PS 21211/RevM

AMS-QQ-A-250/12/RevA
ASTM B 594/Rev13
CMMP 025/RevU
GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA
BAC 5439/RevJ
CSTI 006/RevE
GSS16100/RevG/Amd1

Test Code: 1512

Test Results

Lot: 775410A4 Cast 786

Drop 18

Ingot 3

Parent Lot: 131143B0 Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper

T651

Dir / # Tests

LT / 2 (Min:Max)

Ultimate KSI (MPA)

81.6 : 81.6

(563 : 563)

Yield KSI (MPA)

72.5 : 72.5

(500 : 500)

Elongation %

12.5 : 12.9



(ASTM E1251)

Chemistry:

Actual(wt%)

SI

FE

CU

MN

MG

CR

ZN

TI

V

ZR

OTHER

0.08

0.17

1.5

0.06

2.5

0.19

5.6

0.03

0.01

0.01

TOT

0.05



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4384897

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15403A R 7
AMS 4045,AMS QQ-A-250/12,AMS STD-2154,A
STM B209,ASTM B594,BS
S 7055,CMMP 025,CSTI 006,DPS 4.713,GAMP
S 9101,PS 21211

TEST NOTES

Metal represented by this test report was 100% immersion
ultrasonically tested from one side with 3mm dead zones top
and bottom and meets the Class A and Class B requirements of
all specifications referenced on this test report. No
surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 (< = 1ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T6
DATE: 15/09/24

PO / BATCH NO 29722/133238

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 16
QUANTITY INSPECTED 16
QUANTITY REJECTED _____

THICKNESS ORDERED 7.00X2.00X13.375
THICKNESS RECEIVED 7.00X2.00X13.375
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____		
DATE: <u>15/09/24</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29722**

Purchase Order Date 9/8/2015

PO Print Date 9/8/2015

Page Number 1 of 2

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

PAID

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	9/23/2015		24.00	\$2.48	\$59.52
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Yes
9/23/2015

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

15/9/15

Line Total: \$59.52

2	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	9/23/2015		18.00	\$87.11	\$1,568.00
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Yes
9/23/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

f

2015-09-23

NOTE: PLEASE CUT TO SIZE: 16 PCS CUT 13.375" GRAIN DIRECTION ALONG LEGHT

Line Total: \$1,568.00

Note:

9/8/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29722**

Purchase Order Date 9/8/2015

PO Print Date 9/8/2015

Page Number 2 of 2

Order From :

VU-MET002

MET AUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

3	71401-45	PROCUREMENT QUALITY CLAUSES	9/23/2015	1.00	✓	\$0.00	\$0.00
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No

9/23/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

2015-09-23

Line Total: \$0.00

PO Total: \$1,627.52

CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 9/8/2015